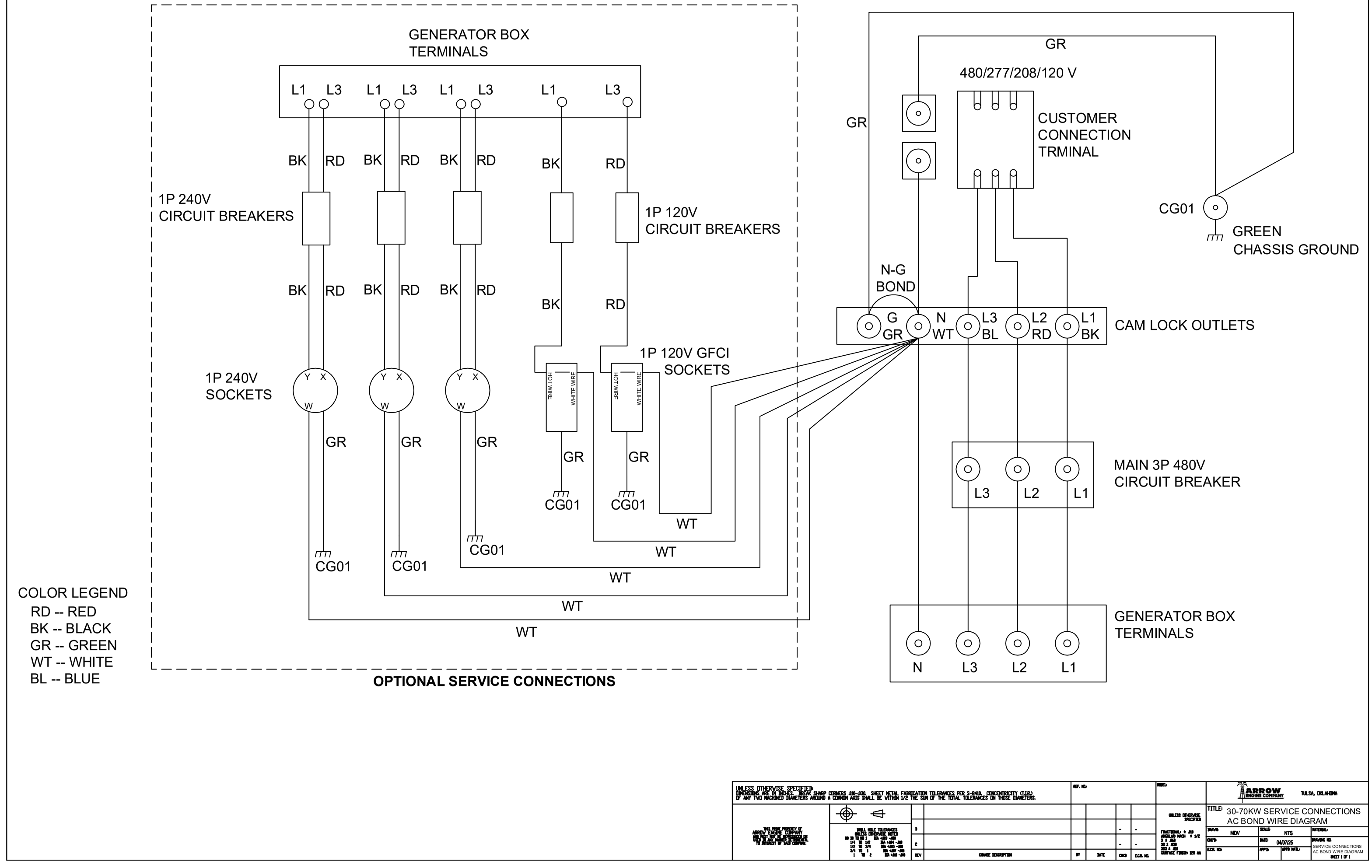

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES. BREAK SHARP CORNERS .010-.030. SHEET METAL FABRICATION TOLERANCES PER S-8410. CONCENTRICITY (T.I.R.) OF ANY TWO MACHINED DIAMETERS AROUND A COMMON AXIS SHALL BE WITHIN 1/2 THE SUM OF THE TOTAL TOLERANCES ON THOSE DIAMETERS.

REF. NO:

MODEL:

ARROW ENGINE COMPANY TULSA, OKLAHOMA

TITLE: 30-70KW SERVICE CONNECTIONS AC BOND WIRE DIAGRAM

DRAWN: MDV	SCALE: NTS	MATERIAL:	
CHK'D:	DATE: 04/07/25	DRAWING NO. SERVICE CONNECTIONS AC BOND WIRE DIAGRAM	
E.C.R. NO:	APP'D:	APP'D DATE:	SHEET 1 OF 1

UNLESS OTHERWISE SPECIFIED
FRACTIONAL: ± .010
ANGULAR: MACH ± 1/2
X ± .060
XX ± .030
XXX ± .010
SURFACE FINISH: 125 AA

REV	CHANGE DESCRIPTION	BY	DATE	CHK'D	E.C.R. NO.
3				-	-
2				-	-

DRILL HOLE TOLERANCES UNLESS OTHERWISE NOTED
NO 30 TO NO 1 DIA +.003 -.000
1/4 TO 1/2 DIA +.004 -.000
1/2 TO 3/4 DIA +.005 -.000
3/4 TO 1 DIA +.007 -.000
1 TO 2 DIA +.009 -.000

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